

Date: Monday, 12/11/2006 12:54:09 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ABRASION STRIP
 Job Number : 29850
 Estimate Number : 10067
 P.O. Number : N/A Part Number : D2856400
 This Issue : 12/11/2006 S.O. No. : N/A Drawing Number : D2856 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 29285 Material : N/A
 Due Date : 1/5/2007 Qty: 216 Um: Each
 Written By : [Signature]
 Checked & Approved By : [Signature]
 Comment : Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K
 J/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2678C L 06112112216 FT

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0 3M8681 4 Abrasion Strip 4"



Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 516402/10/08216 FT10/10/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: HP Date: 07/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 29850

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



214 ft.

Comment: FINAL INSPECTION/W/O RELEASE

207/01/07

Job Completion



U 87-01.09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

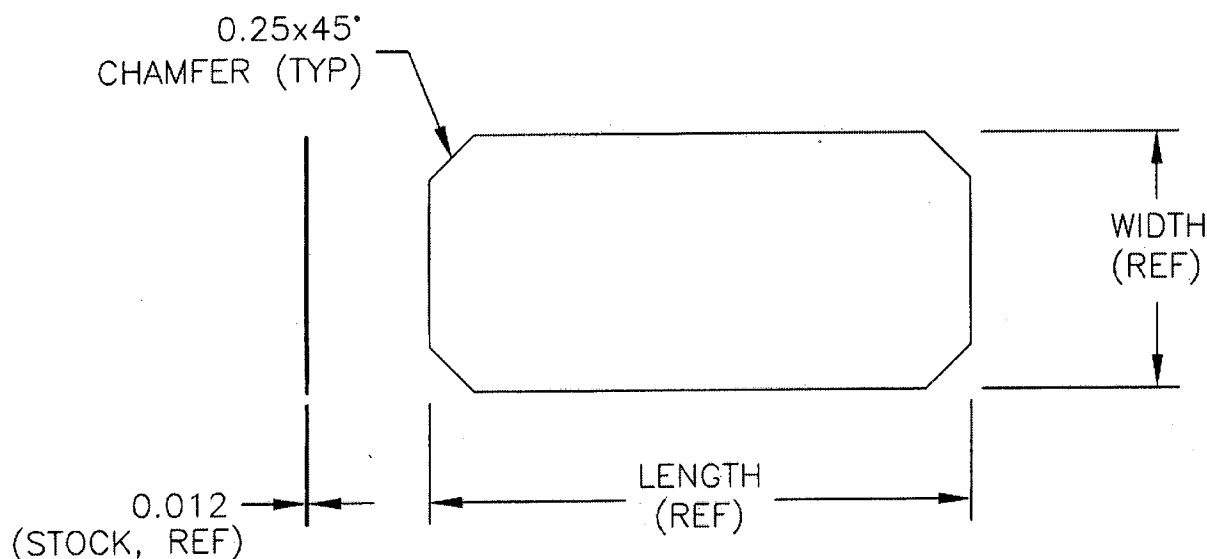
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29850

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date

Dec 12 2006
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 87404
Packing Slip ID : 224157
BON COMM. / P.O.# : : PO00002678

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot. Tp 4"x36yds CLR Item No: 3M8681-4 Lot# 6305 DOM: Nov 1 2006 DOE: Oct 31 2008	2.	RL	

C of C

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32667 ORDER #: P59694-003
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD
SHIPPED QUANTITY: 2 UNIT: ROLL SHIP DATE: 12/27/2006

LOT NUMBER 6305 MANUFACTURING DATE NOVEMBER 01, 2006 EXPIRY DATE OCTOBER 31, 2008

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
TORONTO

ON CA

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE: 01/02/2007

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OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
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ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
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OF SELLER AND MANUFACTURER.